

\_OFFER VALID FROM: 01.04 - 23.05.2025

**READY TO TAKE ON EVEN YOUR TOUGHEST JOB.**

**Krato-tec® – DC180, DC183 SUPREME**



**YOUR  
SAVINGS**

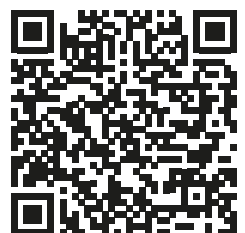
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1. Complete the order form
2. Transfer the form to the Walter TOOLSHOP
3. Add your order to your shopping basket and submit

## **BENEFITS FOR YOU:**

- Maximum productivity due to Krato-tec® coating technology
- Straight cutting edge ensures high process reliability
- Universal application at the highest cutting speeds
- Extraordinary cutting performance in various materials
- Suitable for use with emulsion, oil and minimum quantities of lubricant



# The plus for productivity & process reliability.

## THE TOOL

- Solid carbide drill DC180 Supreme with Internal coolant
- $\varnothing$  3–20 mm

### Dimensions - Standard:

- $3 \times D_c$  according to DIN 6537 short
- $5 \times D_c$  according to DIN 6537 long
- $8 \times D_c$  according to Walter Norm
- $12 \times D_c$  according to Walter Norm

## NEW 2024 IN THE PROGRAMME

### Dimensions - Walter Xpress:

- Up to  $30 \times D_c$
- Step drill

### Grades:

- WJ30EZ: K30F, AlTiN-Multilayer coating
- WJ30EY: K30F, AlTiN-multi-layer tip coating

## Krato-tec® Multilayer coating

### Grades:

WJ30EZ and WJ30EY

Top layer with high aluminium content

Graded transition position

Base layer with optimised toughness



Straight one cutting edge for maximum stability



4 lands at  $8 \times D_c$  and  $12 \times D_c$

Point angle  $140^\circ$

## THE APPLICATION

- ISO material groups P, M, K, N, S and H
- Can be used with emulsion, oil or minimum quantity lubrication (MQL)
- Areas of application: Automotive, Aviation industry, Energy industry, Tool and mould making, General mechanical engineering



Schaft nach DIN 6535 HA,  
Schaftende nach DIN 69090

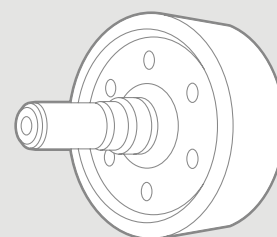
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Solid carbide drill DC180 Supreme

Fig.: DC180-12-08.500A1-WJ30EZ

## APPLICATION EXAMPLE

### Drive shaft

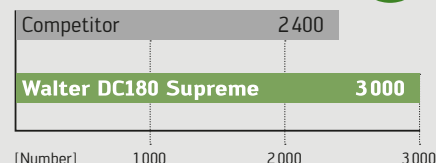


<b>Material:</b>	20MnCrS5
<b>Tensile strength:</b>	200 HB
<b>Tool:</b>	X-treme Evo Plus DC180-03-12.000A1-WJ30EZ
<b>Cooling:</b>	Emulsion; 15 bar

Cutting data	Competitor	Walter DC180 Supreme
$v_c$ (m/min)	83	83
$n$ (rpm)	2200	2200
$f$ (mm/rev)	0.20	0.20
$v_f$ (mm/min)	440	440
Drilling depth (mm)	12	12
No. of holes	2400	3000

Comparison: Number of holes

+ 25%



## YOUR BENEFITS

- Maximum productivity thanks to Krato-tec® coating technology
- Straight cutting edge ensures high process reliability
- Universal one for use at the highest Cutting speeds
- Variants with 4 lands in  $8 \times D_c$  and  $12 \times D_c$
- Flexible use with emulsion, oil or minimum quantity lubrication (MQL)

Also available as

**Walter Xpress**

# Precise positioning - productive holemaking.

## THE TOOL

- Solid carbide drill DC183 Supreme with 3 cutting edges and Internal coolant

### Dimensions - Standard:

- $\varnothing$  3–16 mm
- $5 \times D_c$  according to DIN 6537 long
- $8 \times D_c$  according to Walter Norm

### Dimensions - Walter Xpress:

- $\varnothing$  3–20 mm
- Up to  $12 \times D_c$
- Step drill

### Grades:

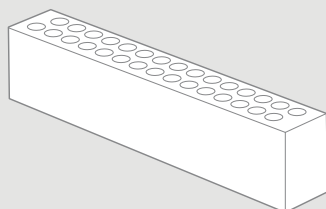
- WJ30EZ: K30F, AlTiN-Multilayer coating
- WJ30EY: K30F, AlTiN-multi-layer tip coating

## THE APPLICATION

- ISO material groups P, M and K
- Can be used with emulsion, oil or minimum quantity lubrication (MQL)
- Areas of application: Automotive, Aviation industry, Energy industry, Tool and mould making, General mechanical engineering

## APPLICATION EXAMPLE

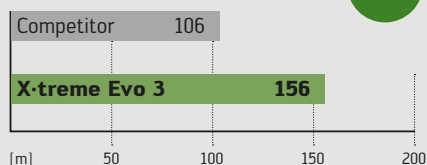
### Demo component



**Material:** 42CrMo4  
**Tensile strength:** 1050 N/mm<sup>2</sup>  
**Tool:** X-treme Evo 3  
DC183-08-08.500A1-WJ30EY  
**Cooling:** 6% emulsion – 40 bar

Cutting data	Competitor	Walter DC183 Supreme
$v_c$ (m/min)	100	100
$n$ (rpm)	3745	3745
$f$ (mm/rev)	0.4	0.4
$v_f$ (mm/min)	1500	1500
Drilling depth (mm)	65	65
Tool life distance (m)	106	156

Comparison: Tool life distance (m)



Also available as

Walter Xpress



Powered by  
**Krato-tec®**

Solid carbide drill DC183 Supreme

Fig: DC183-08-08.500A1-WJ30EY

## YOUR BENEFITS

- Maximum productivity thanks to Krato-tec® coating technology
- Maximum cutting volume thanks to 3 cutting edges
- Improved roundness of the hole
- Can be used with emulsion, oil or minimum quantity lubrication (MQL)

YOUR SAVINGS

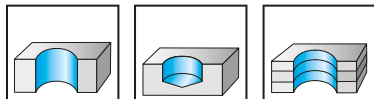
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## DC180 SUPREME SOLID CARBIDE DRILL – X-TREME



– With innovative Krato-tec® Multilayer coating



	P	M	K	N	S	H	O
WJ30EZ	●●	●●	●●	●●	●●	●●	●

details	designation	ø mm	L <sub>c</sub>	l <sub>1</sub>	d mm	SAP-N0.	order quantity
	DC180-03-03.000A1-WJ30EZ	3	14	62	6	8324790	
	DC180-03-03.100A1-WJ30EZ	3,1	14	62	6	8324791	
	DC180-03-03.175A1-WJ30EZ	3,175	14	62	6	8324792	
	DC180-03-03.300A1-WJ30EZ	3,3	14	62	6	8324794	
	DC180-03-03.400A1-WJ30EZ	3,4	14	62	6	8324795	
	DC180-03-03.800A1-WJ30EZ	3,8	17	66	6	8324800	
	DC180-03-04.000A1-WJ30EZ	4	17	66	6	8324803	
	DC180-03-04.200A1-WJ30EZ	4,2	17	66	6	8324805	
	DC180-03-04.500A1-WJ30EZ	4,5	17	66	6	8324809	
	DC180-03-04.600A1-WJ30EZ	4,6	17	66	6	8324810	
	DC180-03-04.763A1-WJ30EZ	4,763	20	66	6	8324813	
	DC180-03-05.000A1-WJ30EZ	5	20	66	6	8324816	
	DC180-03-05.100A1-WJ30EZ	5,1	20	66	6	8324817	
	DC180-03-05.300A1-WJ30EZ	5,3	20	66	6	8324820	
	DC180-03-05.500A1-WJ30EZ	5,5	20	66	6	8324822	
	DC180-03-05.556A1-WJ30EZ	5,556	20	66	6	8324824	
	DC180-03-05.600A1-WJ30EZ	5,6	20	66	6	8324825	
	DC180-03-06.000A1-WJ30EZ	6	20	66	6	8324830	
	DC180-03-06.100A1-WJ30EZ	6,1	24	79	8	8324831	
	DC180-03-06.350A1-WJ30EZ	6,35	24	79	8	8324834	
	DC180-03-06.400A1-WJ30EZ	6,4	24	79	8	8324835	
	DC180-03-06.600A1-WJ30EZ	6,6	24	79	8	8324837	
	DC180-03-06.747A1-WJ30EZ	6,747	24	79	8	8324839	
	DC180-03-06.800A1-WJ30EZ	6,8	24	79	8	8324840	
	DC180-03-07.000A1-WJ30EZ	7	24	79	8	8324842	
	DC180-03-07.144A1-WJ30EZ	7,144	29	79	8	8324844	
	DC180-03-07.500A1-WJ30EZ	7,5	29	79	8	8324848	
	DC180-03-08.000A1-WJ30EZ	8	29	79	8	8324853	
	DC180-03-08.100A1-WJ30EZ	8,1	35	89	10	8324854	
	DC180-03-08.200A1-WJ30EZ	8,2	35	89	10	8324855	
	DC180-03-08.500A1-WJ30EZ	8,5	35	89	10	8324859	

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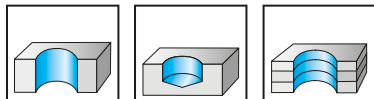
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## DC180 SUPREME SOLID CARBIDE DRILL – X-TREME



– With innovative Krato-tec® Multilayer coating



	P	M	K	N	S	H	O
WJ30EZ	●●	●●	●●	●●	●●	●●	●●

details	designation	ø mm	L <sub>c</sub>	l <sub>1</sub>	d mm	SAP-Nº.	order quantity
	DC180-03-08.600A1-WJ30EZ	8,6	35	89	10	8324860	
	DC180-03-09.000A1-WJ30EZ	9	35	89	10	8324864	
	DC180-03-09.128A1-WJ30EZ	9,128	35	89	10	8324865	
	DC180-03-09.300A1-WJ30EZ	9,3	35	89	10	8324867	
	DC180-03-09.500A1-WJ30EZ	9,5	35	89	10	8324868	
	DC180-03-09.525A1-WJ30EZ	9,525	35	89	10	8324869	
	DC180-03-10.000A1-WJ30EZ	10	35	89	10	8324874	
	DC180-03-10.200A1-WJ30EZ	10,2	40	102	12	8324876	
	DC180-03-10.500A1-WJ30EZ	10,5	40	102	12	8324880	
	DC180-03-10.716A1-WJ30EZ	10,716	40	102	12	8324881	
	DC180-03-11.000A1-WJ30EZ	11	40	102	12	8324883	
	DC180-03-11.113A1-WJ30EZ	11,113	40	102	12	8324885	
	DC180-03-11.500A1-WJ30EZ	11,5	40	102	12	8324887	
	DC180-03-11.800A1-WJ30EZ	11,8	40	102	12	8324890	
	DC180-03-12.000A1-WJ30EZ	12	40	102	12	8324892	
	DC180-03-12.303A1-WJ30EZ	12,303	43	107	14	8324896	
	DC180-03-12.500A1-WJ30EZ	12,5	43	107	14	8324897	
	DC180-03-12.700A1-WJ30EZ	12,7	43	107	14	8324899	
	DC180-03-13.000A1-WJ30EZ	13	43	107	14	8324900	
	DC180-03-13.300A1-WJ30EZ	13,3	43	107	14	8324901	
	DC180-03-13.500A1-WJ30EZ	13,5	43	107	14	8324903	
	DC180-03-14.000A1-WJ30EZ	14	43	107	14	8324904	
	DC180-03-14.500A1-WJ30EZ	14,5	45	115	16	8324906	
	DC180-03-15.500A1-WJ30EZ	15,5	45	115	16	8324908	
	DC180-03-17.000A1-WJ30EZ	17	51	123	18	8324912	
	DC180-03-18.000A1-WJ30EZ	18	51	123	18	8324914	
	DC180-03-20.000A1-WJ30EZ	20	55	131	20	8324916	

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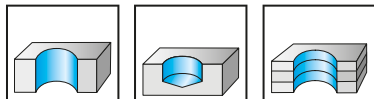
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## DC180 SUPREME SOLID CARBIDE DRILL – X-TREME



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	P	M	K	N	S	H	O
WJ30EZ	●	●	●	●	●	●	●

details	designation	ø mm	L <sub>c</sub>	l <sub>1</sub>	d mm	SAP-N0.	order quantity
	DC180-05-03.000A1-WJ30EZ	3	19	66	6	8324917	
	DC180-05-03.300A1-WJ30EZ	3,3	19	66	6	8324922	
	DC180-05-03.400A1-WJ30EZ	3,4	19	66	6	8324923	
	DC180-05-03.500A1-WJ30EZ	3,5	19	66	6	8324924	
	DC180-05-03.800A1-WJ30EZ	3,8	29	74	6	8324928	
	DC180-05-03.900A1-WJ30EZ	3,9	29	74	6	8324929	
	DC180-05-04.000A1-WJ30EZ	4	29	74	6	8324931	
	DC180-05-04.200A1-WJ30EZ	4,2	29	74	6	8324933	
	DC180-05-04.300A1-WJ30EZ	4,3	29	74	6	8324934	
	DC180-05-04.500A1-WJ30EZ	4,5	29	74	6	8324937	
	DC180-05-04.763A1-WJ30EZ	4,763	35	82	6	8324941	
	DC180-05-04.800A1-WJ30EZ	4,8	35	82	6	8324942	
	DC180-05-05.000A1-WJ30EZ	5	35	82	6	8324944	
	DC180-05-05.100A1-WJ30EZ	5,1	35	82	6	8324945	
	DC180-05-05.500A1-WJ30EZ	5,5	35	82	6	8324950	
	DC180-05-06.000A1-WJ30EZ	6	35	82	6	8324958	
	DC180-05-06.100A1-WJ30EZ	6,1	43	91	8	8324959	
	DC180-05-06.200A1-WJ30EZ	6,2	43	91	8	8324960	
	DC180-05-06.350A1-WJ30EZ	6,35	43	91	8	8324962	
	DC180-05-06.400A1-WJ30EZ	6,4	43	91	8	8324963	
	DC180-05-06.500A1-WJ30EZ	6,5	43	91	8	8324964	
	DC180-05-06.800A1-WJ30EZ	6,8	43	91	8	8324968	
	DC180-05-07.000A1-WJ30EZ	7	43	91	8	8324970	
	DC180-05-07.144A1-WJ30EZ	7,144	43	91	8	8324972	
	DC180-05-07.500A1-WJ30EZ	7,5	43	91	8	8324976	
	DC180-05-08.000A1-WJ30EZ	8	43	91	8	8324981	
	DC180-05-08.500A1-WJ30EZ	8,5	49	103	10	8324987	
	DC180-05-08.600A1-WJ30EZ	8,6	49	103	10	8324988	
	DC180-05-09.000A1-WJ30EZ	9	49	103	10	8324993	
	DC180-05-09.300A1-WJ30EZ	9,3	49	103	10	8324996	
	DC180-05-09.500A1-WJ30EZ	9,5	49	103	10	8324997	

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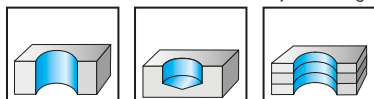
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## DC180 SUPREME SOLID CARBIDE DRILL – X-TREME



– With innovative Krato-tec® Multilayer coating



	P	M	K	N	S	H	O
WJ30EZ	●	●	●	●	●	●	●

details	designation	ø mm	L <sub>c</sub>	l <sub>1</sub>	d mm	SAP-Nº.	order quantity
	DC180-05-09.800A1-WJ30EZ	9,8	49	103	10	8325001	
	DC180-05-10.000A1-WJ30EZ	10	49	103	10	8325004	
	DC180-05-10.200A1-WJ30EZ	10,2	56	118	12	8325006	
	DC180-05-10.300A1-WJ30EZ	10,3	56	118	12	8325007	
	DC180-05-10.319A1-WJ30EZ	10,319	56	118	12	8325008	
	DC180-05-10.500A1-WJ30EZ	10,5	56	118	12	8325010	
	DC180-05-11.000A1-WJ30EZ	11	56	118	12	8325013	
	DC180-05-11.200A1-WJ30EZ	11,2	56	118	12	8325016	
	DC180-05-11.500A1-WJ30EZ	11,5	56	118	12	8325019	
	DC180-05-11.800A1-WJ30EZ	11,8	56	118	12	8325022	
	DC180-05-12.000A1-WJ30EZ	12	56	118	12	8325024	
	DC180-05-12.303A1-WJ30EZ	12,303	60	124	14	8325028	
	DC180-05-12.500A1-WJ30EZ	12,5	60	124	14	8325029	
	DC180-05-12.700A1-WJ30EZ	12,7	60	124	14	8325031	
	DC180-05-13.000A1-WJ30EZ	13	60	124	14	8325032	
	DC180-05-13.500A1-WJ30EZ	13,5	60	124	14	8325036	
	DC180-05-14.000A1-WJ30EZ	14	60	124	14	8325037	
	DC180-05-14.288A1-WJ30EZ	14,288	63	133	16	8325038	
	DC180-05-15.000A1-WJ30EZ	15	63	133	16	8325040	
	DC180-05-15.100A1-WJ30EZ	15,1	63	133	16	8325041	
	DC180-05-15.500A1-WJ30EZ	15,5	63	133	16	8325043	
	DC180-05-16.500A1-WJ30EZ	16,5	71	143	18	8325046	
	DC180-05-17.000A1-WJ30EZ	17	71	143	18	8325047	
	DC180-05-17.500A1-WJ30EZ	17,5	71	143	18	8325048	
	DC180-05-18.000A1-WJ30EZ	18	71	143	18	8325049	
	DC180-05-19.000A1-WJ30EZ	19	77	153	20	8325051	
	DC180-05-20.000A1-WJ30EZ	20	77	153	20	8325053	

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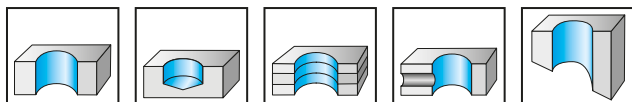
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## DC183 SUPREME SOLID CARBIDE DRILL – X-TREME EVO 3



– With innovative Krato-tec® Multilayer coating



	P	M	K	N	S	H	O
WJ30EZ	●	●	●	●	●		

details	designation	ø mm	L <sub>c</sub>	l <sub>1</sub>	d mm	SAP-No.	order quantity
	DC183-05-03.000A1-WJ30EZ	3	19	66	6	8374460	
	DC183-05-03.175A1-WJ30EZ	3,175	19	66	6	8374461	
	DC183-05-03.300A1-WJ30EZ	3,3	19	66	6	8374462	
	DC183-05-03.500A1-WJ30EZ	3,5	19	66	6	8374463	
	DC183-05-03.700A1-WJ30EZ	3,7	19	66	6	8374464	
	DC183-05-04.000A1-WJ30EZ	4	29	74	6	8374466	
	DC183-05-04.200A1-WJ30EZ	4,2	29	74	6	8374468	
	DC183-05-04.300A1-WJ30EZ	4,3	29	74	6	8374469	
	DC183-05-04.500A1-WJ30EZ	4,5	29	74	6	8374471	
	DC183-05-04.800A1-WJ30EZ	4,8	35	82	6	8374473	
	DC183-05-05.000A1-WJ30EZ	5	35	82	6	8374474	
	DC183-05-05.100A1-WJ30EZ	5,1	35	82	6	8374475	
	DC183-05-05.200A1-WJ30EZ	5,2	35	82	6	8374476	
	DC183-05-05.500A1-WJ30EZ	5,5	35	82	6	8374477	
	DC183-05-05.550A1-WJ30EZ	5,5	35	82	6	8374478	
	DC183-05-05.556A1-WJ30EZ	5,556	35	82	6	8374479	
	DC183-05-05.800A1-WJ30EZ	5,8	35	82	6	8374480	
	DC183-05-06.000A1-WJ30EZ	6	35	82	6	8374481	
	DC183-05-06.100A1-WJ30EZ	6,1	43	91	8	8374482	
	DC183-05-06.200A1-WJ30EZ	6,2	43	91	8	8374483	
	DC183-05-06.350A1-WJ30EZ	6,35	43	91	8	8374484	
	DC183-05-06.500A1-WJ30EZ	6,5	43	91	8	8374485	
	DC183-05-06.700A1-WJ30EZ	6,7	43	91	8	8374486	
	DC183-05-06.747A1-WJ30EZ	6,747	43	91	8	8374487	
	DC183-05-06.800A1-WJ30EZ	6,8	43	91	8	8374488	
	DC183-05-07.000A1-WJ30EZ	7	43	91	8	8374489	
	DC183-05-07.400A1-WJ30EZ	7,4	43	91	8	8374491	
	DC183-05-07.500A1-WJ30EZ	7,5	43	91	8	8374492	
	DC183-05-07.800A1-WJ30EZ	7,8	43	91	8	8374494	
	DC183-05-08.000A1-WJ30EZ	8	43	91	8	8374496	
	DC183-05-08.500A1-WJ30EZ	8,5	49	103	10	8374498	

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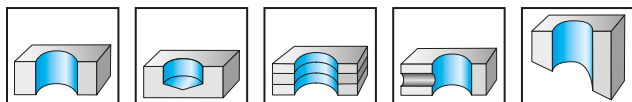
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## DC183 SUPREME SOLID CARBIDE DRILL – X-TREME EVO 3



– With innovative Krato-tec® Multilayer coating



	P	M	K	N	S	H	O
WJ30EZ	●	●	●	●	●		

details	designation	ø mm	L <sub>c</sub>	l <sub>1</sub>	d mm	SAP-No.	order quantity
	DC183-05-08.600A1-WJ30EZ	8,6	49	103	10	8374499	
	DC183-05-08.700A1-WJ30EZ	8,7	49	103	10	8374500	
	DC183-05-08.800A1-WJ30EZ	8,8	49	103	10	8374502	
	DC183-05-09.000A1-WJ30EZ	9	49	103	10	8374503	
	DC183-05-09.300A1-WJ30EZ	9,3	49	103	10	8374506	
	DC183-05-09.500A1-WJ30EZ	9,5	49	103	10	8374507	
	DC183-05-09.525A1-WJ30EZ	9,525	49	103	10	8374508	
	DC183-05-09.800A1-WJ30EZ	9,8	49	103	10	8374509	
	DC183-05-09.922A1-WJ30EZ	9,922	49	103	10	8374510	
	DC183-05-10.000A1-WJ30EZ	10	49	103	10	8374511	
	DC183-05-10.100A1-WJ30EZ	10,1	56	118	12	8374512	
	DC183-05-10.200A1-WJ30EZ	10,2	56	118	12	8374513	
	DC183-05-10.300A1-WJ30EZ	10,3	56	118	12	8374514	
	DC183-05-10.319A1-WJ30EZ	10,319	56	118	12	8374515	
	DC183-05-10.500A1-WJ30EZ	10,5	56	118	12	8374516	
	DC183-05-10.716A1-WJ30EZ	10,716	56	118	12	8374517	
	DC183-05-11.000A1-WJ30EZ	11	56	118	12	8374519	
	DC183-05-11.113A1-WJ30EZ	11,113	56	118	12	8374521	
	DC183-05-11.200A1-WJ30EZ	11,2	56	118	12	8374522	
	DC183-05-11.500A1-WJ30EZ	11,5	56	118	12	8374523	
	DC183-05-11.800A1-WJ30EZ	11,8	56	118	12	8374525	
	DC183-05-12.000A1-WJ30EZ	12	56	118	12	8374527	
	DC183-05-12.500A1-WJ30EZ	12,5	60	124	14	8374530	
	DC183-05-12.700A1-WJ30EZ	12,7	60	124	14	8374531	
	DC183-05-13.000A1-WJ30EZ	13	60	124	14	8374532	
	DC183-05-13.494A1-WJ30EZ	13,494	60	124	14	8374534	
	DC183-05-12.303A1-WJ30EZ	12,303	60	124	14	8374529	
	DC183-05-13.500A1-WJ30EZ	13,5	60	124	14	8374535	
	DC183-05-14.000A1-WJ30EZ	14	60	124	14	8374537	

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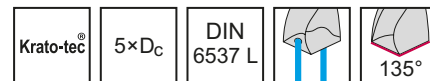
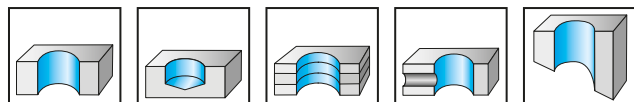
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## DC183 SUPREME SOLID CARBIDE DRILL – X-TREME EVO 3

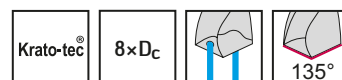
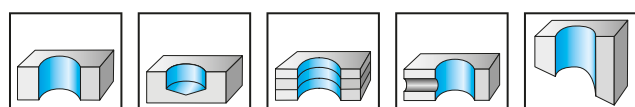


– With innovative Krato-tec® Multilayer coating



	P	M	K	N	S	H	O
WJ30EZ	●●	●	●●	●●	●		

details	designation	ø mm	L <sub>c</sub>	l <sub>1</sub>	d mm	SAP-No.	order quantity
	DC183-05-14.500A1-WJ30EZ	14,5	63	133	16	8374539	
	DC183-05-15.000A1-WJ30EZ	15	63	133	16	8374540	
	DC183-05-15.500A1-WJ30EZ	15,5	63	133	16	8374543	
	DC183-05-16.000A1-WJ30EZ	16	63	133	16	8374546	



	P	M	K	N	S	H	O
WJ30EY	●●	●	●●	●●	●		

details	designation	ø mm	L <sub>c</sub>	l <sub>1</sub>	d mm	SAP-No.	order quantity
	DC183-08-03.000A1-WJ30EY	3	28	74	6	8374547	
	DC183-08-03.500A1-WJ30EY	3,5	28	74	6	8374549	
	DC183-08-04.000A1-WJ30EY	4	37	85	6	8374550	
	DC183-08-05.000A1-WJ30EY	5	48	97	6	8374554	
	DC183-08-05.100A1-WJ30EY	5,1	48	97	6	8374555	
	DC183-08-06.000A1-WJ30EY	6	48	97	6	8374558	
	DC183-08-06.800A1-WJ30EY	6,8	55	106	8	8374561	
	DC183-08-07.000A1-WJ30EY	7	55	106	8	8374562	
	DC183-08-08.000A1-WJ30EY	8	64	116	8	8374564	
	DC183-08-08.500A1-WJ30EY	8,5	80	139	10	8374565	
	DC183-08-09.000A1-WJ30EY	9	80	139	10	8374566	
	DC183-08-10.000A1-WJ30EY	10	80	139	10	8374568	
	DC183-08-11.000A1-WJ30EY	11	96	163	12	8374570	
	DC183-08-12.000A1-WJ30EY	12	96	163	12	8374572	
	DC183-08-13.000A1-WJ30EY	13	119	182	14	8374574	
	DC183-08-14.000A1-WJ30EY	14	119	182	14	8374576	
	DC183-08-15.000A1-WJ30EY	15	136	204	16	8374577	
	DC183-08-16.000A1-WJ30EY	16	136	204	16	8374578	

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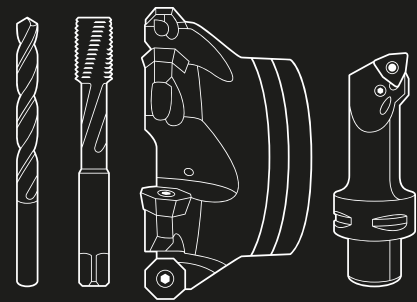
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